



**Alcoa Closure
Systems
International**

6625 Network Way – Suite 200
Indianapolis, IN 46278
Tel: 1 317 390 5000
Fax: 1 317 390 5137

December 21, 2005

Mr. Mike McLoughlin
Whitehall Lane Winery
1563 St. Helena Hwy.
St. Helena, CA 94574

Re: Supply of 43,200 Vino-Seal Closures Generation II (the “Closure(s),” attached as Exhibit “A”) by Alcoa Closure Systems International (“Alcoa CSI”) to Encore Glass, Inc. (“Encore Glass”) and subsequent sale to Whitehall Lane Winery (“Whitehall Lane”) for market trial.

Dear Mike,

Alcoa CSI, Encore Glass and Whitehall Lane have entered into discussions and desire to enter into this letter agreement, whereby Alcoa CSI will sell Closures to Encore Glass pursuant to a separate Purchase Order between Alcoa CSI and Encore Glass and Encore Glass will incorporate the Closures in its retail Vitro bottle containing the Glass Container Finish reference number _____ (“Vitro Bottle(s),” attached as Exhibit “B”). Encore Glass will sell the Closures and the Vitro Bottles to Whitehall Lane for use in its retail wine business and resale to Whitehall Lane’s third party customers, as a test closure for market trial of the Vitro Bottles sealed with the Closure (the “Use”). As such, this letter agreement is not a contract for sale. In consideration of the agreements of the parties, this letter will establish an agreement between Alcoa CSI, Encore Glass and Whitehall Lane regarding liabilities associated with the Closures and the Vitro Bottle for the Use by Whitehall Lane.

Whitehall Lane hereby acknowledges and understands that Alcoa CSI and Encore Glass have limited laboratory performance testing of and have NOT commercially implemented the Closures and the Vitro Bottles, but desires to participate in the Use. Whitehall Lane agrees that the Closures are to be used solely to provide a sealing system in conjunction with the Vitro Bottle. Except as otherwise expressly stated herein, ALCOA CSI AND ENCORE GLASS MAKE NO REPRESENTATION OR WARRANTY, WHETHER OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR OTHERWISE EXPRESS OR IMPLIED IN FACT OR BY LAW AND ALCOA CSI AND ENCORE GLASS HAVE NO OBLIGATION OR LIABILITY WITH RESPECT TO THE CLOSURES AND/OR THE VITRO BOTTLE SOLD TO WHITEHALL LANE FOR THE USE.

TAXPAYER EXHIBIT

B1

April 13, 2010

Thomas and Karen Leonardini
449478



**Alcoa Closure
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6625 Network Way – Suite 200
Indianapolis, IN 46278
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Whitehall Lanes agrees to WAIVE, RELEASE, DISCHARGE FROM LIABILITY AND COVENANT NOT TO SUE Alcoa CSI and/or Encore Glass or any of its affiliated companies, officers, directors, employees, and agents from and against any and all liability (including, without limitation, liability for negligence or strict liability), claims, demands, losses, causes of action, costs, damages, expenses, legal and other fees, fines and penalties of every kind and nature, and all other liabilities or harm of every kind whatsoever relating to or arising out of damage to property, financial loss, or personal injury or death in any way connected to the Closures or the Use, including but not be limited to leaking or defective Closures or Vitro Bottles, design of the Closures or Vitro Bottle, or the acts, omissions or negligence of Alcoa CSI and/or Encore Glass and any of its employees or agents in any way connected to the Closures or Vitro Bottles sold hereunder.

Whitehall Lane agrees to INDEMNIFY, DEFEND AND HOLD HARMLESS Alcoa CSI and Encore Glass, its officers, directors, shareholders, employees, representatives, subsidiaries and affiliated companies, (collectively "Indemnitees") from and against all liabilities, costs, claims, penalties, forfeitures, causes of action, suits and the costs and expenses incident thereto (including costs of defense, settlement and attorneys' fees, including the costs of attorneys in the employ of Indemnitees) which Indemnitees may hereafter suffer, incur, become responsible for or pay out as a result of death or bodily injury, destruction, loss or damage to property, real or personal, or violation or alleged violation of law, rule, regulation, ordinance, order, decree, decision, restriction, permit or license, caused by, resulting from, or in any way connected to the Closures or Vitro Bottle or the Use, including but not be limited to leaking or defective Closures or Vitro Bottles, design of the Closures and the Vitro Bottles, or the acts, omissions or negligence of Alcoa CSI and/or Encore Glass and its employees or agents in any way connected to the Closures and Vitro Bottles sold hereunder.

Whitehall Lane will maintain commercial general liability insurance, including contractual and product liability insurance for bodily injury and property damage. The insurance provisions of this section are separate and distinct from any other obligations of Whitehall Lane under this letter agreement. Whitehall Lane's insurance will be primary without right of contribution of any other insurance carried by or on behalf of Alcoa CSI or Encore Glass.

Please sign below to evidence your agreement with the terms of this letter.

Regards,

Bradley J. Tucker
Sales Director, North America
Alcoa CSI



**Alcoa Closure
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6625 Network Way - Suite 200
Indianapolis, IN 46278
Tel: 1 317 390 5000
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ACCEPTED AND AGREED

Alcoa CSI

Whitehall Lane

Encore Glass

By: _____

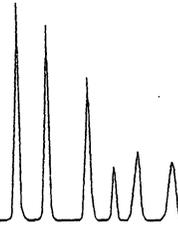
[Handwritten Signature]

Name: _____

Michael McLaughlin

Title: _____

Gen MGR



Winemaker
Whitehall Lane Winery
1563 St. Helena Highway South
St. Helena, CA 94574

Samples Received
14 July 2005

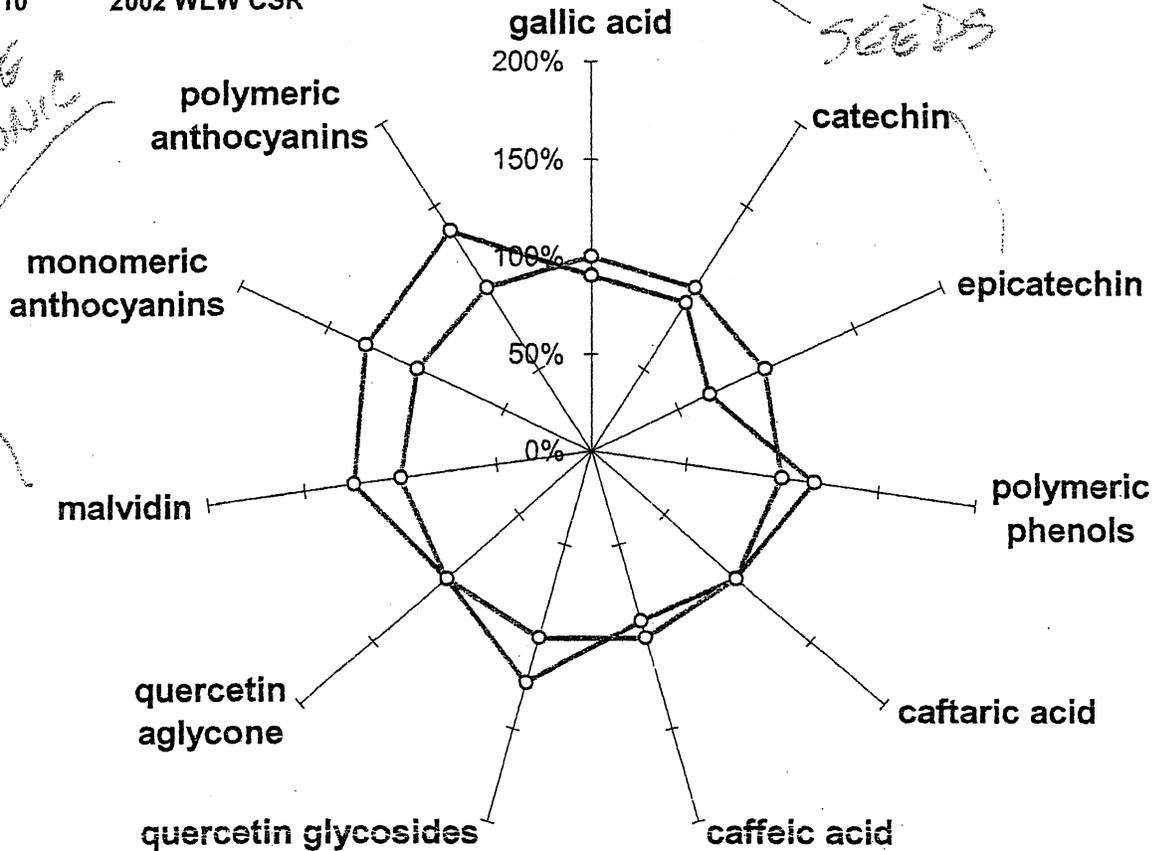
Analyses Reported
21 July 2005

507140010

2002 WLW CSR

*not
analyzed*

SEEDS

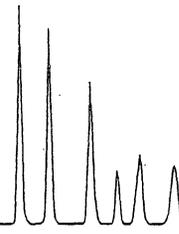


—○— 2002 WLW CSR —○— 2002 WLW NVCS

gallic acid (mg/l)	37	total anthocyanins (mg/l)	229
catechin (mg/l)	30	malvidin glucoside (mg/l)	67
epicatechin (mg/l)	13	monomeric anthocyanins (mg/l)	121
polymeric phenols (mg/l)	1155	polymeric anthocyanins (mg/l)	108
caftaric acid (mg/l)	12	quercetin glycosides (mg/l)	65
caffeic acid (mg/l)	10	quercetin aglycone (mg/l)	7
catechin:epicatechin ratio	2.31	catechin:polymeric phenols ratio	0.03

Comments: The reference for the radar plot is sample 507140011.

Results relate only to the items tested. The report shall not be reproduced except in full without the approval of the laboratory.

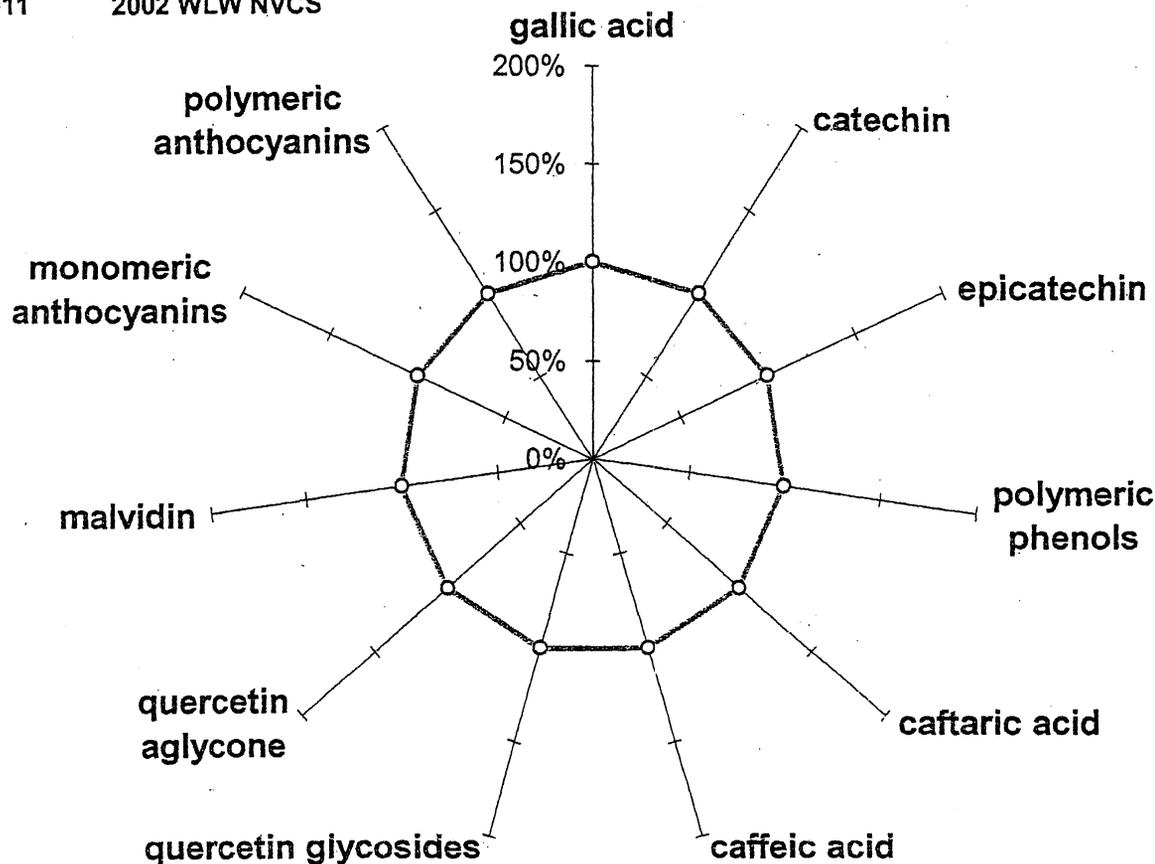


Winemaker
Whitehall Lane Winery
1563 St. Helena Highway South
St. Helena, CA 94574

Samples Received
14 July 2005

Analyses Reported
21 July 2005

507140011 2002 WLW NVCS

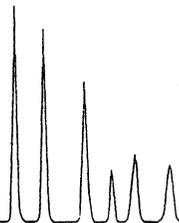


—○— 2002 WLW NVCS —○— 2002 WLW NVCS

gallic acid (mg/l)	41	total anthocyanins (mg/l)	174
catechin (mg/l)	33	malvidin glucoside (mg/l)	54
epicatechin (mg/l)	19	monomeric anthocyanins (mg/l)	94
polymeric phenols (mg/l)	990	polymeric anthocyanins (mg/l)	80
caftaric acid (mg/l)	12	quercetin glycosides (mg/l)	52
caffeic acid (mg/l)	11	quercetin aglycone (mg/l)	7
catechin:epicatechin ratio	1.74	catechin:polymeric phenols ratio	0.03

Comments: The reference for the radar plot is sample 507140011.

Results relate only to the items tested. The report shall not be reproduced except in full without the approval of the laboratory.



Whitehall Lane Winery
Attn: Winemaker
1563 St. Helena Highway South
St. Helena, CA 94574

Samples Received
14 July 2005 9:27 am

Analysis Reported
21 July 2005 10:44 am

507140010 2002 WLW CSR

phenolic profile (HPLC)

COLOR
COL

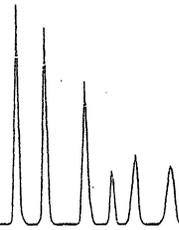
gallic acid	37	mg/L
catechin	30	mg/L
epicatechin	13	mg/L
polymeric phenols	1155	mg/L
caftaric acid	12	mg/L
caffeic acid	10	mg/L
quercetin glycosides	65	mg/L
quercetin aglycone	7	mg/L
malvidin glucoside	67	mg/L
polymeric anthocyanins	108	mg/L
total anthocyanins	229	mg/L
monomeric anthocyanins	121	mg/L

> SEEDS?
SET HIGH!
> 1000
EA LOT

507140011 2002 WLW NVCS

phenolic profile (HPLC)

gallic acid	41	mg/L
catechin	33	mg/L
epicatechin	19	mg/L
polymeric phenols	990	mg/L
caftaric acid	12	mg/L
caffeic acid	11	mg/L
quercetin glycosides	52	mg/L
quercetin aglycone	7	mg/L
malvidin glucoside	54	mg/L
polymeric anthocyanins	80	mg/L
total anthocyanins	174	mg/L
monomeric anthocyanins	94	mg/L



Whitehall Lane Winery
Attn: Winemaker
1563 St. Helena Highway South
St. Helena, CA 94574

Samples Received
30 November 2004 12:35 pm

Analysis Reported
30 November 2004 4:14 pm

411300204	Lot #12 04 MER <i>EST #2</i>	volatile acidity(acetic) (ISO)	0.080	g/100mL
		glucose + fructose (ISO)	0.51	g/100mL
		ethanol at 20C (FTIR) (ISO)	15.65	% vol
411300205	Lot #13 04 CS <i>KELE</i>	volatile acidity(acetic) (ISO)	0.068	g/100mL
		glucose + fructose (ISO)	0.20	g/100mL
		ethanol at 20C (FTIR) (ISO)	15.49	% vol
411300206	Lot #15 04 CS <i>RUTH #2</i>	volatile acidity(acetic) (ISO)	0.056	g/100mL
		glucose + fructose (ISO)	0.24	g/100mL
		ethanol at 20C (FTIR) (ISO)	15.63	% vol
411300207	Lot #16 04 CS <i>RUTH #3</i>	volatile acidity(acetic) (ISO)	0.047	g/100mL
		glucose + fructose (ISO)	0.28	g/100mL
		ethanol at 20C (FTIR) (ISO)	14.92	% vol
411300208	Lot #17 04 CS <i>LED X</i>	volatile acidity(acetic) (ISO)	0.065	g/100mL
		glucose + fructose (ISO)	0.34	g/100mL
		ethanol at 20C (FTIR) (ISO)	14.82	% vol
411300209	Lot #21 04 CS <i>261103</i>	volatile acidity(acetic) (ISO)	0.104	g/100mL
		glucose + fructose (ISO)	0.48	g/100mL
		ethanol at 20C (FTIR) (ISO)	15.29	% vol

←
+
great

too high

+
not

3753

FROM TANK	LOT	APPELLATION	GALS	Inches before	Inches after	OPERATION	TO TANK	LOT	APPELLATION	Inches before	Inches after	GALS
TK 27		04 EST#3 M				- DRAIN & PRESS TK 27 → TK 17 - H. PRESS → BBS			HP (4)			(3100)
TK 2		04 VME MB				- DRAIN & PRESS TK 2 → TK 3 - H. PRESS → BBS			HP (2)			(1338)
TK 11		04 RUTH#2 CS				- DRAIN & PRESS TK 11 → TK 10 - H. PRESS → BBS			HP (1)			(1053)

INSPECTED BY M. M. C. C. STARTED BY 9-22-04 FINISHED BY _____ SAMPLES []

DATE 9-28-04

3756

FROM TANK	LOT	APPELLATION	GALS	Inches before	Inches after	OPERATION	TO TANK	LOT	APPELLATION	Inches before	Inches after	GALS
TK 23		04 MORE#2 CS				- DRAIN & PRESS TK 23 → TK 27 81" TK 27 - H. PRESS → BBS			HP			(2635) (5)
TK 10		04 RUTH#2 CS				- STIR TK 10 - PUMP TK 10 → BBS	2	DBJ NADALIS		(18)		BBS
TK 3		04 VME MB				- STIR TK 3 - PUMP TK 3 → BBS	2	NADALIS BELAIR BOSSUET		(21)		BBS
TK 1		04 FAW#1 CS				- STIR TK 1 - PUMP TK 1 → BBS		2 NADALIS 4 MENDOZANO 4 MARCHING 4 DBJ 11 BELAIR		(42)		BBS

INSPECTED BY M. M. C. C. STARTED BY 9-28-04 FINISHED BY _____ SAMPLES []

3758

FROM TANK	LOT	APPELLATION	GALS	Inches before	In. aft.	OPERATION	TO TANK	LOT	APPELLATION	Inches before	Inches after	GALS
TK 22		04 MORIS #1 CS				- DRAIN & PRESS TK 22 → - H. PRESS → BBS	TK 28	28	93.5"	(2546)	(5)	TK 28 BBS
TK 7		04 RUTH #4 CS				- DRAIN & PRESS TK 7 → - H. PRESS → BBS	TK 16	16	31"	(1432)	(2)	TK 12 BBS
TK 8		04 RUTH #3 CS				- DRAIN & PRESS TK 8 → - H. PRESS → BBS	TK 12	12	60"	(1516)	(3)	TK 16 BBS

INSPECTED BY M. J. C. STARTED BY 9.30.04 FINISHED BY _____ SAMPLES []

DATE 10-4-04

3761

FROM TANK	LOT	APPELLATION	GALS	Inches before	In. aft.	OPERATION	TO TANK	LOT	APPELLATION	Inches before	Inches after	GALS
TK 12		04 RUTH #3 CS				- STIR TK 12 - PUMP TK 12 → BBS			WENT TO TK 29 X BBS			
TK 13		04 OG #2 CS				- STIR TK 13 - PUMP TK 13 → BBS	2 SAUVY 2 VICARD 2 TRUST		(22)			BBS
TK 15		04 MORIS #3 CS				- STIR TK 15 - PUMP TK 15 → BBS	2 MARCHAL 2 DST 2 VICARD		(10)			BBS
TK 16		04 RUTH #4 CS				- STIR TK 16 - PUMP TK 16 → BBS	2 BOSSUY 2 BERGER 2 MADRILL		(25)			BBS

INSPECTED BY M. J. C. STARTED BY 11-03-04 FINISHED BY _____ SAMPLES []

3776

FROM TANK	LOT	APPELLATION	GALS	Inches before	Inches after	OPERATION	TO TANK	LOT	APPELLATION	Inches before	Inches after	GALS
TK 27		04 MORIS #2 CS				- RACK TK 27 → TK 22 - ADJUST - PUMP TK 22 → BBL'S	4 VICARD 4 DBJ 4 MARLINES 6 SAADY		2 BUDGET 3 CANTON 2 ASSOCIATES			43 BBL'S
TK 12		04 RUTH #3 CS				- STIR TK 12 - PUMP TK 12 w/LEES → TK 27						
BBL'S (25)		04 RUTH #4 CS				- PUMP (25) BBL'S w/LEES → TK 27						
BBL'S (14)		04 RUTH #5 CS				- PUMP (14) BBL'S w/LEES → TK 27		TK 27 50"				3731

INSPECTED BY M. M. Cole STARTED BY 11-02-04 FINISHED BY _____ SAMPLES []

DATE 12-13-04

3792

FROM TANK	LOT	APPELLATION	GALS	Inches before	Inches after	OPERATION	TO TANK	LOT	APPELLATION	Inches before	Inches after	GALS
BBL'S (16)		04 PEST #1 SB				- RACK (16) BBL'S → TK 6 ' 04 SB + (16) BBL'S PEST #2 SB 26 1/2" + (9 1/2) BBL'S LAKE #1 SB						2425 gals
BBL'S (18)		04 RUTH #2 CS				- RACK (18) BBL'S → TK 7 - ADJUST - PUMP TK 7 → BBL'S			5200 → TK 22 276 → TK 6			18 BBL'S
TK 17		04 LED #1 CS				- PUMP TK 7 → BBL'S (NO SO ₂)						43 BBL'S

INSPECTED BY M. M. Cole STARTED BY 12-15-04 FINISHED BY _____ SAMPLES []

3796

FROM TANK	LOT	APPELLATION	GALS	Inches before	In. aft.	OPERATION	TO TANK	LOT	APPELLATION	Inches before	Inches after	GALS
TK 21		04 PRES #1 CS				PUMP TK 21 → BBLs STIR ALL TANKS	2 MENDOCINO 2 MADRAS 4 ASSOCIATES 2 RADOUR 2 CANTON			(63)		ATRUST
TK 23		04 COT #3 CS				PUMP TK 23 → BBLs	4 MARCHIE 2 D.E.J 2 TRUST 2 BOSSLET	2 STAVINS 4 ASSOCIATES 2 MADRAS		(68)		BBLs
TK 29		04 BOW M				PUMP TK 29 → BBLs	2 VICARD 4 ASSOCIATES 2 MADRAS			(29)		BBLs
TK 30		04 RUTH #3				PUMP TK 30 → BBLs	6 ASSOCIATES 2 MADRAS 4 MARCHIE			(42)		BBLs

INSPECTED BY M. M. Cut STARTED BY 01-25-05 FINISHED BY _____ SAMPLES []

DATE 4-18-05

3812

FROM TANK	LOT	APPELLATION	GALS	Inches before	In. aft.	OPERATION	TO TANK	LOT	APPELLATION	Inches before	Inches after	GALS
BBLs (40)	53	04 RUTH #1 CS				RACK (40) BBLs → (5) TKS	TKS		COMBINE			
BBLs (18)		04 RUTH #2 CS				RACK (18) BBLs → (5) TKS	TKS		W.O.	3811		3812 (416)
BBLs (42)		04 RUTH #3 CS				RACK (42) BBLs → (5) TKS	TKS		2001 NICS			
BBLs (63)		04 PRES #1 CS				RACK (63) BBLs → (5) TKS	TKS					(407)
BBLs (34)		04 PRES #2 CS				RACK (34) BBLs → (5) TKS ADJUST & PUMP → GALS	TKS			(406)		BBLs

INSPECTED BY 4/25/05 STARTED BY M. M. Cut FINISHED BY _____ SAMPLES []